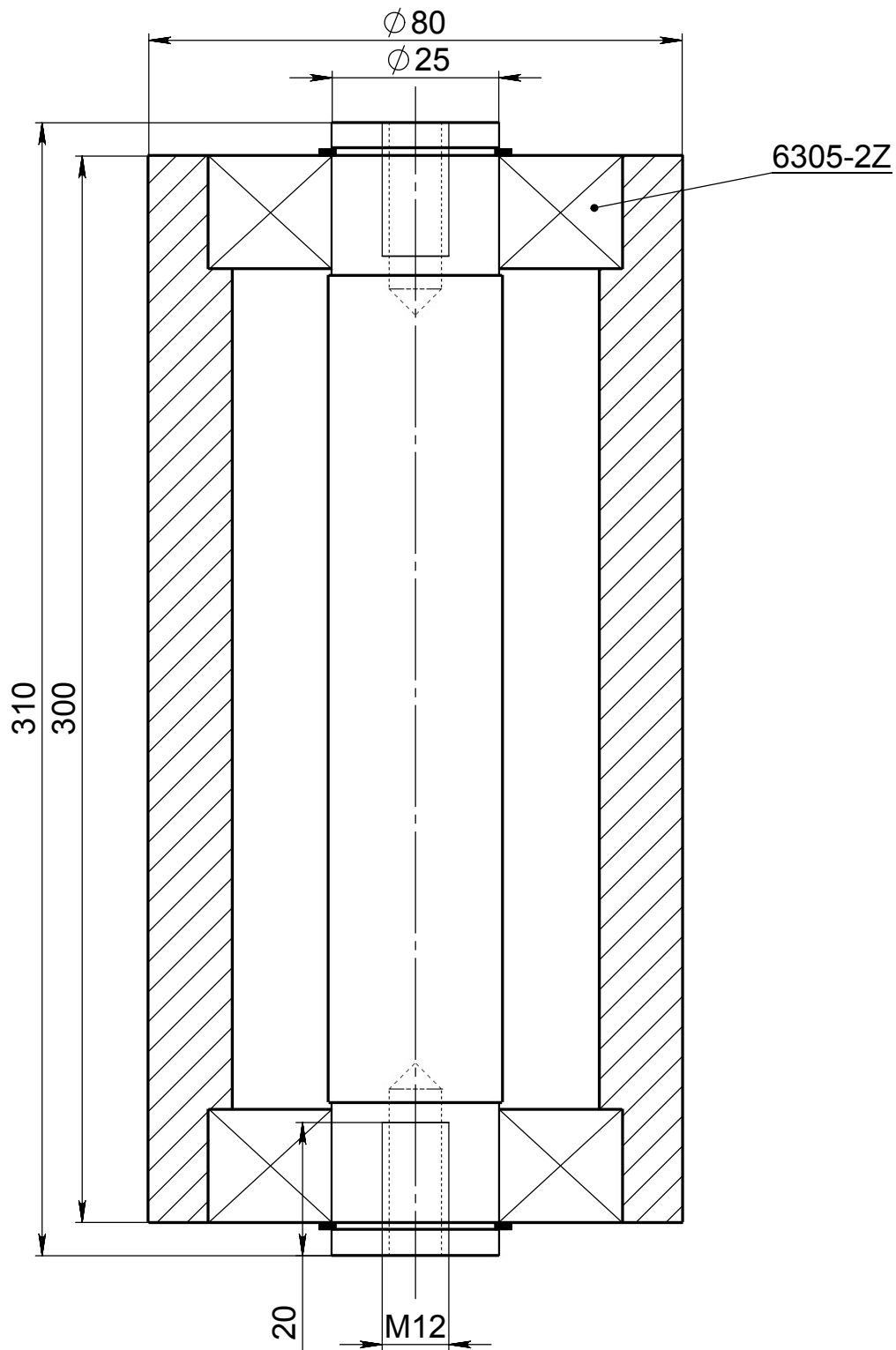




1. H13; h13; $\pm IT13/2$.
2. Champfers - $1 \times 45^\circ$.

Tolerance		
Nominal		IT13
>	≤	
6	30	0.2
30	120	0.4
120	315	0.6
315	1000	1.0
1000	2000	1.6
		2.5

UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS SURFACE FINISH: TOLERANCES: LINEAR: ANGULAR:		FINISH:		DEBUR AND BREAK SHARP EDGES		DO NOT SCALE DRAWING		REVISION	
		HRC:				SUBEC AB			
PROJECT NAME:								TITLE:	
PROJECT NO:						Hor. Roller D80 L300; d25 M12x20, HRX			
NAME		SIGNATURE		DATE					
DRAWN				2009-12-09					
MATERIAL:				ARTICLE NO:		DWG NO.		A4	
				17642		3-400289-01_17642			
Q.A.				WEIGHT: g		SCALE: 1:1		SHEET 1 OF 1	