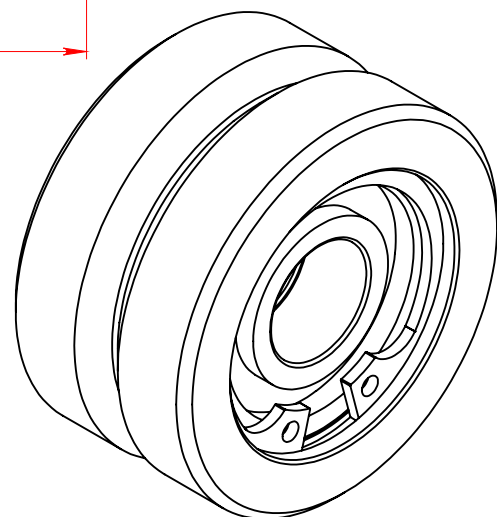




UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN MM							
HOLE COORDINATES $\varnothing \pm 0,1\text{mm}$	CHAMFERS 			DEBUR AND BREAK SHARP EDGES			
GENERAL TOLERANCES FOR MANUFACTURING ISO 2768-fH							
LINEAR DIMENSIONS	<3 ±0,05	>3 ±0,05	>6 ±0,1	>30 ±0,15	>120 ±0,2	>400 ±0,3	>1000 ±0,5
ANGULAR DIMENSIONS	<10 ±1°	>10 ±30'	>50 ±20'	>120 ±10'			
STRAIGHTNESS — FLATNESS 	<10 0,02	>10 0,05	>30 0,1	>100 0,2	>300 0,3	>1000 0,4	
PERPENDICULARITY SYMMETRY 	<100 0,2	>100 0,3	>300 0,4	>1000 0,5			
RUN-OUT ROUNDNESS 	0,1						

FINISH:	MATERIAL: Zirconia	
HRC:	WEIGHT: 131.974g	
TITLE:	Ceramic Roll. SL40 B22 b5,4; V-90°	A4
DWG NO.	ARTICLE NO.	SCALE: 3:1
1-400764-02_10220A		
		SHEET 1 OF 2
10220A		