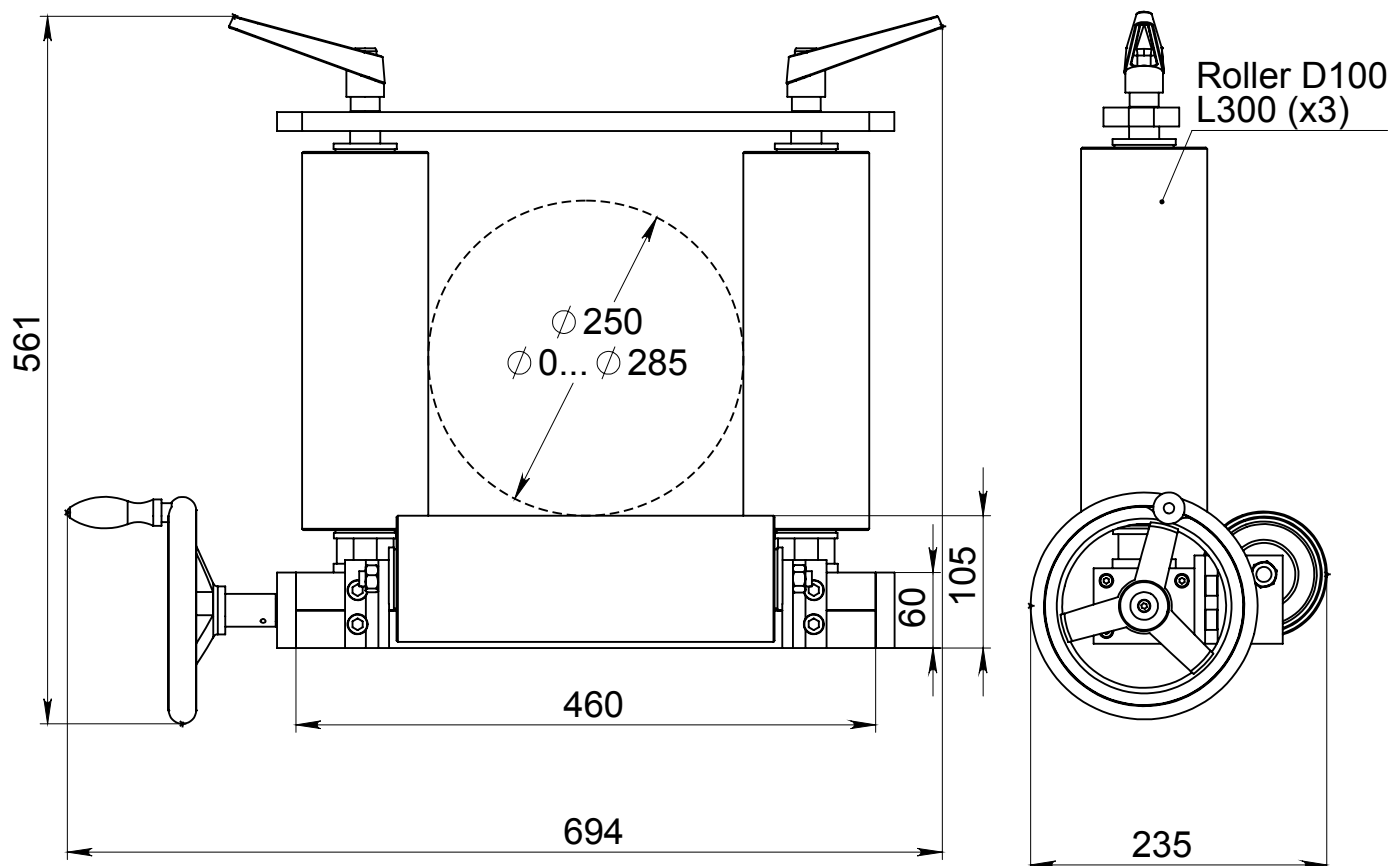




1. H13; h13; $\pm IT13/2$.
2. Chamfers - $1 \times 45^\circ$.

Tolerance		
Nominal		IT13
>	≤	
6	30	0.2
30	120	0.4
120	315	0.6
315	1000	1.0
1000	2000	1.6
		2.5

UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS SURFACE FINISH: TOLERANCES: LINEAR: ANGULAR:		FINISH:		DEBUR AND BREAK SHARP EDGES	DO NOT SCALE DRAWING		REVISION		
		HRC:			SUBEC AB				
PROJECT NAME:					TITLE: Heavy Duty Roller System, 2xD100 L300 vert. Cr. Rollers, D100 L300 hor. Cr. Roller, Opening 250				
PROJECT NO:									
	NAME	SIGNATURE	DATE			DWG NO. 3-300438-00			
DRAWN	lvv		2013-10-02						
MATERIAL:				ARTICLE NO: 7720		A4		7720	
Q.A.				WEIGHT: g		SCALE: 1:6			
						SHEET 1 OF 1			