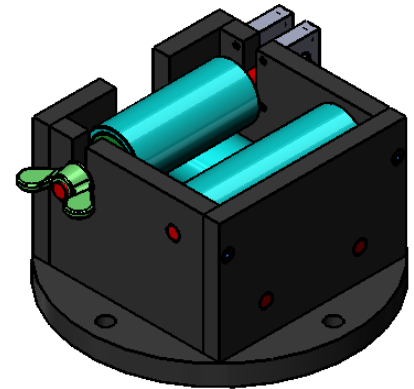
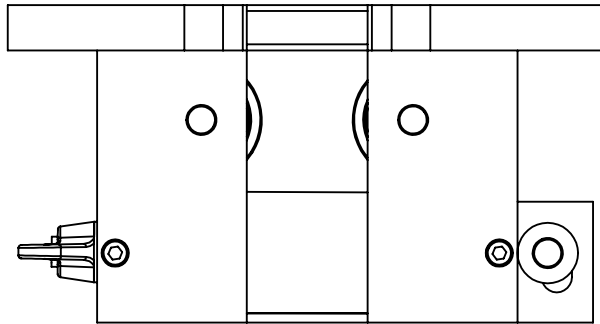
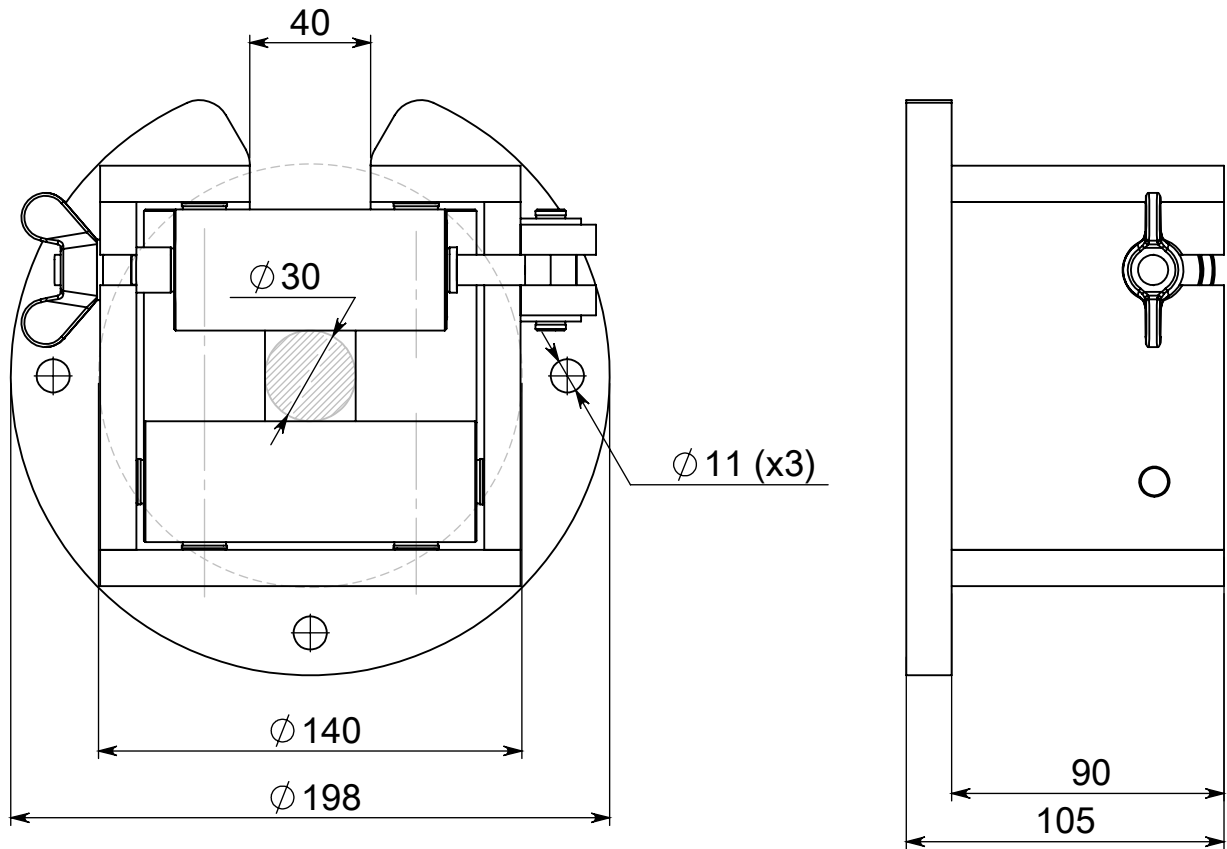
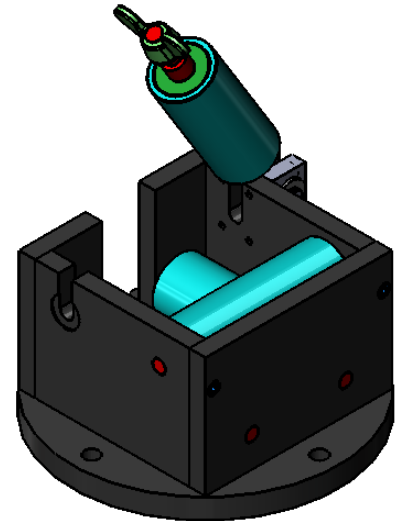
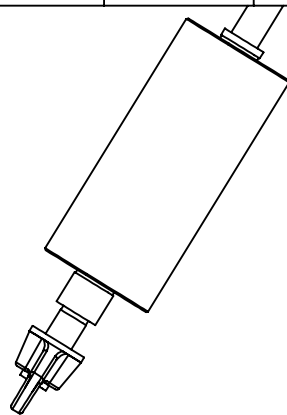
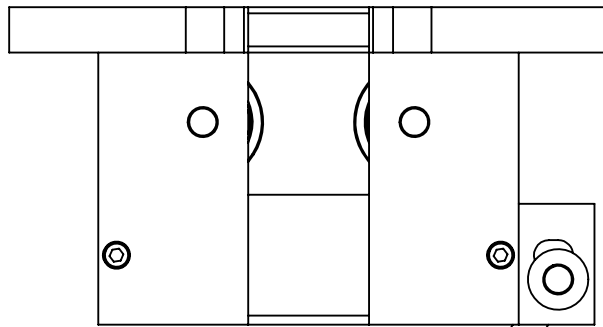
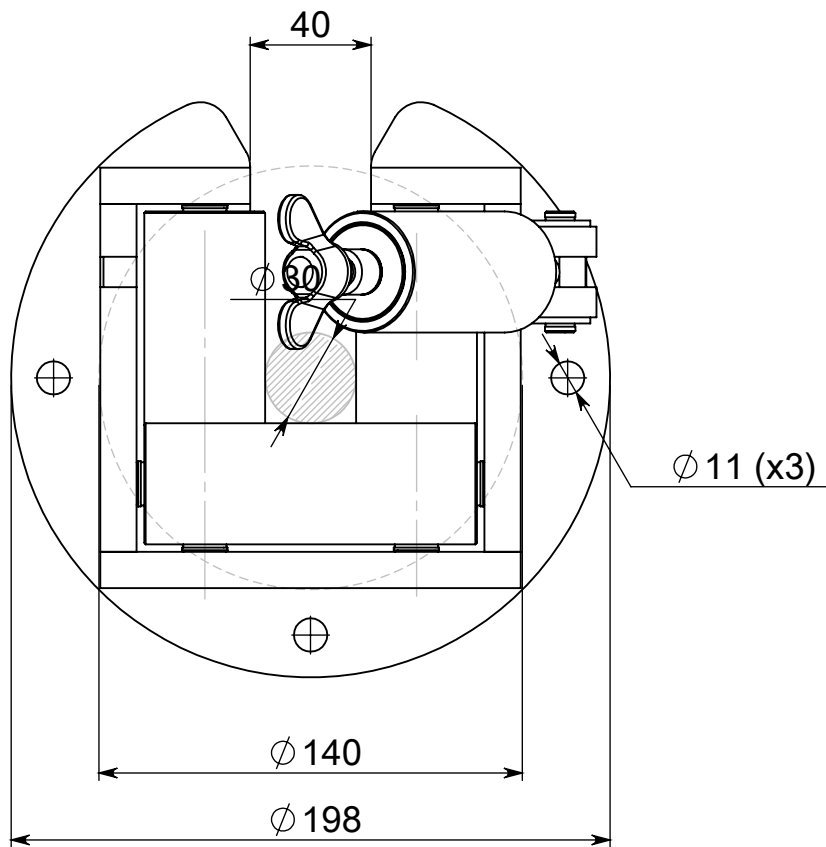




| Tolerance |      |      |
|-----------|------|------|
| Nominal   |      | IT13 |
| >         | ≤    |      |
|           | 6    | 0.2  |
| 6         | 30   | 0.4  |
| 30        | 120  | 0.6  |
| 120       | 315  | 1.0  |
| 315       | 1000 | 1.6  |
| 1000      | 2000 | 2.5  |

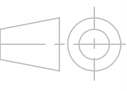
H13; h13;  $\pm IT13/2$ .  
Chamfers -  $1 \times 45^\circ$ .

|                                                                                                                       |  |                     |  |                                   |  |                                                    |  |              |  |
|-----------------------------------------------------------------------------------------------------------------------|--|---------------------|--|-----------------------------------|--|----------------------------------------------------|--|--------------|--|
| UNLESS OTHERWISE SPECIFIED:<br>DIMENSIONS ARE IN MILLIMETERS<br>SURFACE FINISH:<br>TOLERANCES:<br>LINEAR:<br>ANGULAR: |  | FINISH:<br><br>HRC: |  | DEBUR AND<br>BREAK SHARP<br>EDGES |  | DO NOT SCALE DRAWING                               |  | REVISION     |  |
| PROJECT NAME:<br><b>Non Adj.Roll.Cross,maxD30mm, Open</b>                                                             |  |                     |  |                                   |  | TITLE:<br><b>Non Adj.Roll.Cross,maxD30mm, Open</b> |  |              |  |
| PROJECT NO: <b>9122</b>                                                                                               |  |                     |  |                                   |  |                                                    |  |              |  |
| NAME                                                                                                                  |  | SIGNATURE           |  | DATE                              |  |                                                    |  |              |  |
| DRAWN <b>EdA</b>                                                                                                      |  |                     |  | 2015-08-27                        |  | DWG NO. <b>3-300119-00</b>                         |  | A4           |  |
| MATERIAL:                                                                                                             |  |                     |  | ARTICLE NO: <b>9122</b>           |  | SCALE: 1:2.5                                       |  | SHEET 1 OF 2 |  |
| Q.A                                                                                                                   |  |                     |  | WEIGHT: <b>g</b>                  |  |                                                    |  | 9122         |  |



H13; h13;  $\pm IT13/2$ .  
Chamfers -  $1 \times 45^\circ$ .

| Tolerance |      |      |
|-----------|------|------|
| Nominal   |      | IT13 |
| >         | ≤    |      |
| 6         | 30   | 0.2  |
| 30        | 120  | 0.4  |
| 120       | 315  | 0.6  |
| 315       | 1000 | 1.0  |
| 1000      | 2000 | 1.6  |
|           |      | 2.5  |

|                                                                                                                       |  |                            |  |                                                                                     |  |                                                                                                                                |  |                   |  |
|-----------------------------------------------------------------------------------------------------------------------|--|----------------------------|--|-------------------------------------------------------------------------------------|--|--------------------------------------------------------------------------------------------------------------------------------|--|-------------------|--|
| UNLESS OTHERWISE SPECIFIED:<br>DIMENSIONS ARE IN MILLIMETERS<br>SURFACE FINISH:<br>TOLERANCES:<br>LINEAR:<br>ANGULAR: |  | FINISH:                    |  | DEBUR AND<br>BREAK SHARP<br>EDGES                                                   |  | DO NOT SCALE DRAWING                                                                                                           |  | REVISION          |  |
| PROJECT NAME:<br><b>Non Adj.Roll.Cross,maxD30mm, Open</b>                                                             |  | HRC:                       |  |                                                                                     |  | <div style="text-align: center;">  </div> |  |                   |  |
| PROJECT NO:<br><b>9122</b>                                                                                            |  |                            |  |                                                                                     |  |                                                                                                                                |  |                   |  |
| DRAWN <b>EdA</b>                                                                                                      |  | DATE<br><b>2015-08-27</b>  |  |  |  | <div style="text-align: center;"> <b>Non Adj.Roll.Cross,maxD30mm, Open</b> </div>                                              |  |                   |  |
| MATERIAL:                                                                                                             |  | ARTICLE NO:<br><b>9122</b> |  |                                                                                     |  |                                                                                                                                |  |                   |  |
| Q.A                                                                                                                   |  | WEIGHT:<br><b>g</b>        |  | SCALE: 1:2.5                                                                        |  | SHEET 2 OF 2                                                                                                                   |  | A4<br><b>9122</b> |  |