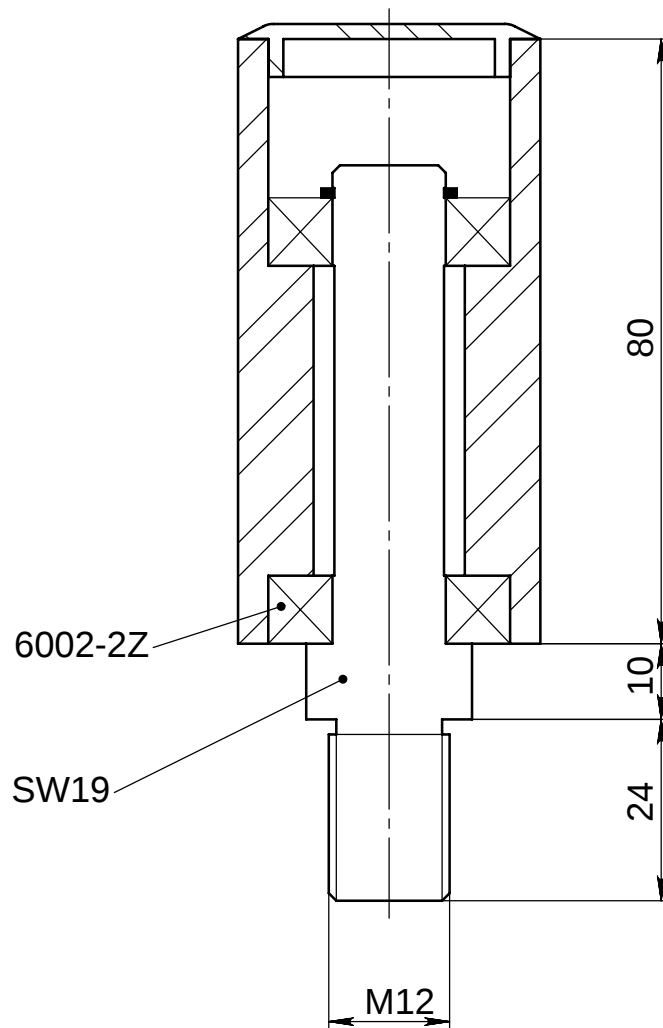




1. H13; h13; $\pm IT13/2$.
2. Champfers - $1 \times 45^\circ$.

Tolerance		
Nominal		IT13
>	≤	
	6	0.2
6	30	0.4
30	120	0.6
120	315	1.0
315	1000	1.6
1000	2000	2.5

UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS SURFACE FINISH: TOLERANCES: LINEAR: ANGULAR:		FINISH:		DEBUR AND BREAK SHARP EDGES		DO NOT SCALE DRAWING		REVISION	
		HRC:				<i>SUBEC AB</i>			
PROJECT NAME:						TITLE: Vert. Roller D40 L80 HRX SW19x10 M12x24			
PROJECT NO:									
	NAME	SIGNATURE	DATE						
DRAWN			2011-03-29						
MATERIAL:				ARTICLE NO:		DWG NO.		A4	
				8024		3-400070-00_8024			
Q.A				WEIGHT: g		SCALE:1:1		SHEET 1 OF 1 40x80	